HoldPro High Tack

Hybrid adhesive sealant

Technical-data revision: 09/06/2025 (as printed)

Description

One-component adhesive with high initial tack and adhesive strength, intended for bonding heavy building materials without clamps or fixing tape.

Applications

Bonding stone, concrete, mirrors, glass, plasterboard, PU, PVC, hard plastics, enamel, ceramic, copper, lead, zinc, tin, aluminium, metals, alloys, stainless steel, HPL, cement fibre panels and wood.

Characteristics

High initial tack; primerless adhesion to porous and non-porous substrates; elasticity; waterproof; no shrinkage or bubble formation; over-paintable. The supplied data states that the product is free from isocyanates, solvents, acids and halogens.

Technical properties

Property	Reported value	Test method
Base	Hybrid	
Consistency / colours	Paste / white, black, grey and other colours	
Processing temperature	4°C to 40°C	
Curing system	Moisture cure	
Skin formation	≤15 min	GB/T 13477.6-2002
Curing rate	2-6 mm/24 h	GB/T 13477.6-2002
Specific gravity	1.57 ± 0.03 g/ml	GB/T 13477.6-2002
Temperature resistance	-40°C to +120°C	GB/T 13477.6-2002
Hardness after 7 days	55 ± 3 Shore A	ASTM D2240
Tensile strength after 7 days	≥2.2 MPa	ASTM D412
Elongation at break after 7 days	>300%	ASTM D412

Uncured measurements and seven-day cured values are reported at 23°C / 50% RH.

Packaging and storage

Reference packaging: 300 ml cartridge; 12 or 24 cartridges per box, or customised packaging. 12 months from manufacture in unopened packaging, in a cool dry place between +5°C and +27°C.

Limitations

Guidance is offered in good faith. Materials, substrates and application conditions vary, so specific results cannot be guaranteed. Conduct preliminary tests under actual working conditions before full-scale application.

Technical values and method references are reproduced from provided product data. No independent verification or certification is represented.

This is a TDS, not an SDS or certificate. Obtain and read the matching SDS before use.