



IMPERIAL

CLASS 5, TIMBER

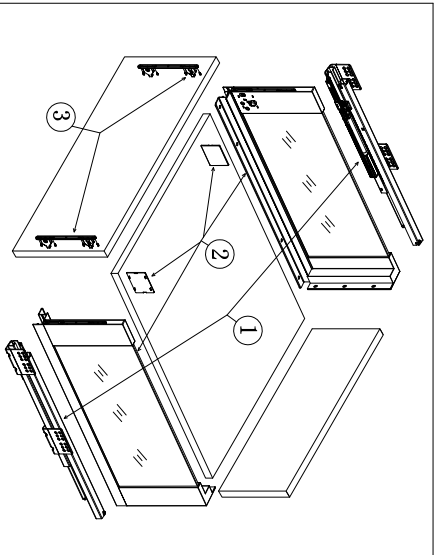
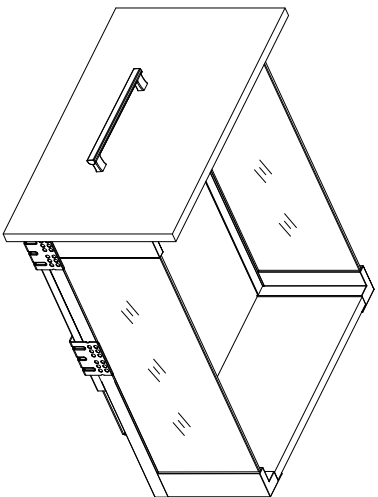
Silent Drawer System

Modul Box Assembly Instruction

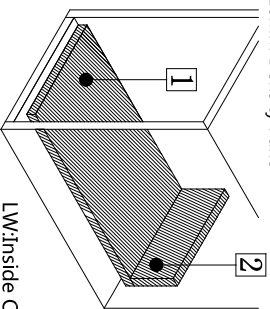
Special Features:

- Length:270,300,350,400,450,500,550mm.
- The drawer side-board is 203mm high.
- Drawer width can be designed freely with automatic error adjustment.
- Hidden full pulout silencing sliding stid can bear 35kg and enjoys
- excellent stability and quiete and smooth sliding performance.
- Quick installation and dismantle.
- Newly-designed built-in damper is free from reinstallation and ensures soft and smooth drawer movements.

Basic Length	Internally usable drawer depth	Minimum installation depth of drawer	Minimum installation height
270mm	244mm	275mm	225mm
300mm	274mm	305mm	225mm
350mm	324mm	355mm	225mm
400mm	374mm	405mm	225mm
450mm	424mm	455mm	225mm
500mm	474mm	505mm	225mm
550mm	524mm	555mm	225mm



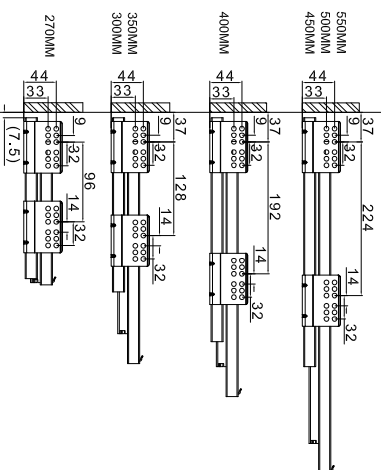
Technology pivot:
Bottom and Back Panel Measurement
16MM Density Panel



- 1 Bottom panel width=Inside Cabinet Width-75±0.5
- 2 Bottom panel length=Runner length-10MM
- Back panel height= 183MM
- Back panel width=Inside Cabinet Width-87±0.5

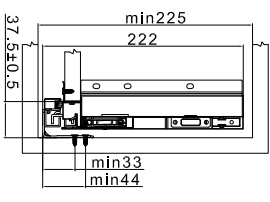
LW:Inside Cabinet Width

Runner Installation(mm)

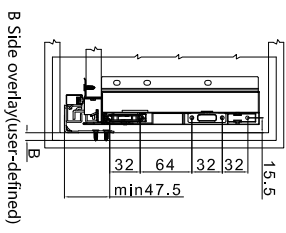


Basic length:270/300/350/400/450/500/550

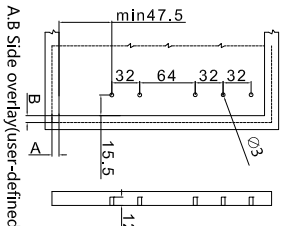
Inside Cabinet Dimension



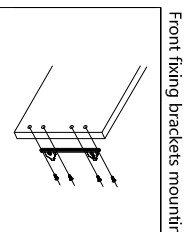
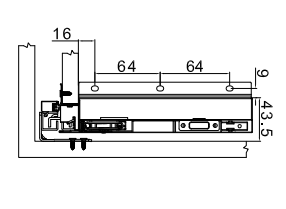
Front Panel Mounting Positions



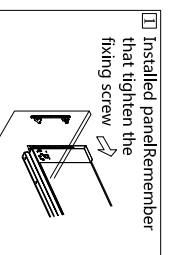
Front Fixing Brackets Positions



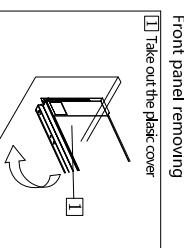
Back Panel Mounting Positions



Front fixing brackets mounting

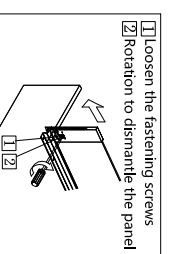


- 1 Installed panel reminder that tightens the fixing screw



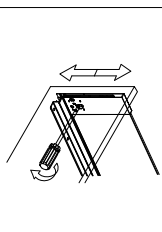
Front panel removing

- 1 Take out the plastic cover

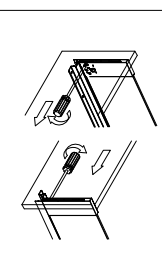


- 1 Loosen the fastening screws
- 2 Rotation to dismantle the panel

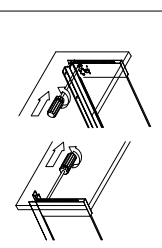
Front panel height adjustment : ±2mm



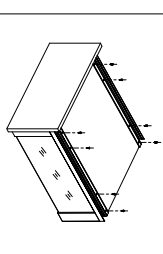
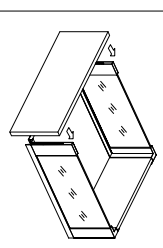
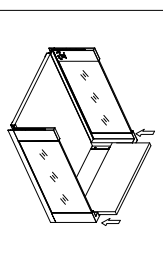
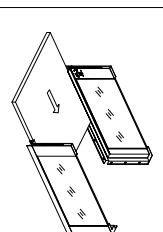
Front panel side adjustment : right/mm



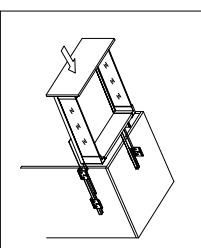
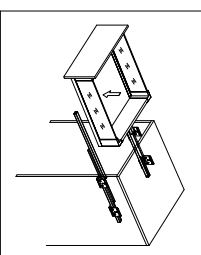
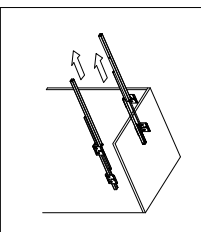
Front panel side adjustment : left/mm



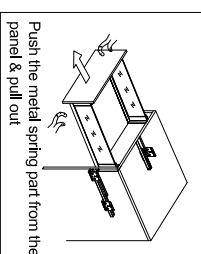
Mounting the drawer



Installing the drawer



Removing the drawer



Push the metal spring part from the panel & pull out

Function of the damper

